

Work Order ID 110414-1

December-19-13 9:41:23 AM

110414

Page 1

Item ID: D4310-1

Revision ID:

Item Name: Block

Start Date: 12/18/13

Start Qty: 60.00

Required Date: 12/20/13

Req'd Qty: 60.00

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4310

A

90

0.00

90

Bandsaw

Jeaspa Bandsaw

Memo

cut to 1.50" LONG

0.00

conf 14/01/09
14-01-13

50

0

100

0.00

100

HAAS 1

HAAS CNC vertical machine #1

Memo

MACHINE AS PER FOLI FB027 AND DWG

FOLIO REV: AA

DWG REV: A

DEBURR

0.00

conf 14/01/09
14-01-13

50

0

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Item ID: D4310-1 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Block
 Start Date: 12/18/13 Start Qty: 60.00 *60* Cust Item ID:
 Required Date: 12/20/13 Req'd Qty: 60.00 *60* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110 *110* QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.00	12/01/09 14-01-13			50	0		
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	B. 14/01/13			50	0		DAS 08 2-89
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo SHIP 110459	0.00 0.00	12/01/13			50			DAS 32 9-89

50

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Item ID: D4310-1 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Block
 Start Date: 12/18/13 Start Qty: 60.00 *60* Cust Item ID:
 Required Date: 12/20/13 Req'd Qty: 60.00 *60* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/14-01-13
MF
12/01-13

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Picklist Print

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Page 1

Work Order ID: 110414

Parent Item: D4310-1

Parent Item Name: Block

Start Date: 12/18/13

Required Date: 12/20/13

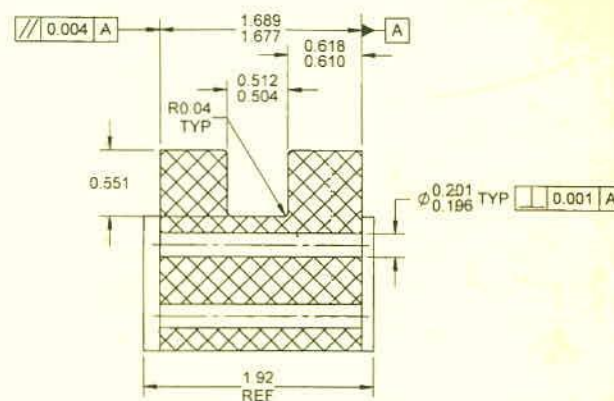
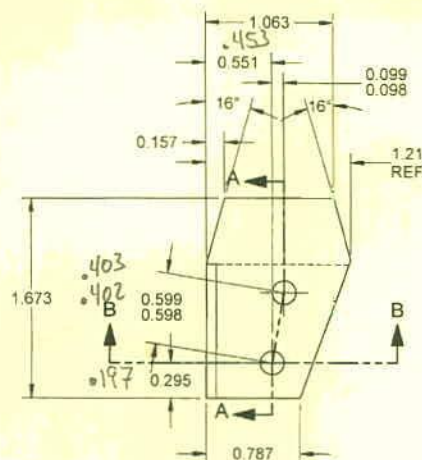
Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A 11.01.03 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MPTFES2.000 Polytetrafluoroethylene Molded Sheet		Purchased	No			100	f	0.0000	0.1666	11			

M12786 7 x 16 f *only* 14/01/09



Technical drawing of a cross-section of a mechanical part. The part has a central vertical slot. The top surface is flat with a fillet radius of R0.02. The bottom surface is also flat. The left side has a vertical edge. The right side has a vertical edge. The central slot has a width of 0.472. The distance from the left edge to the start of the slot is 0.138. The distance from the end of the slot to the right edge is 0.098. The total width of the part is 0.465. The drawing is labeled "R0.02 TYP" and "0.472 0.465". Handwritten numbers "0.374" and "0.367" are present.

Мо
нону

RELEASED
2010-12-21
PER ECN 10-673 *U*

NOTES:

- NOTES
- 1) MATERIAL: PTFE SHEET, 2.00 THICK X 2.00 WIDE
PER AMS3667
REF DART SPEC MPTFES
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.020 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.21 lbs

A	NEW ISSUE		10.12.16
REV		DESCRIPTION	BY DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV.
MFG. APPR.		D4310	SHEET 1 OF
APPROVED		TITLE	SCALE
DE APPR.		BLOCK, ANTI-ROTATION	NTS
DATE	10.12.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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